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**RBE350A94-3700-B-1A**

**Job Sheet 192644**



Part No: RBE350A94-3700-B-1A

Job Qty: 4 pcs

Part Name: Short Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/28/19

Job Tracking No:

Due Date: 4/1/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE350A94-3700-B Rev. 6 IPP Rev. A 18.08.09 new issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off          |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                   |
| 110   | Small Fab - 1               | 4 pcs | 4/1/19     |          | 0.00      | 0.40    | Small Fab - 1         |           | N/A               |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |                   |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |                   |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |                   |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |                   |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |                   |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |                   |
| 120   | QC 5                        | 4 pcs | 4/1/19     |          | 0.00      | 0.00    | QC 5 - 10             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |                   |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |                   |
| 130   | Packaging 3-1 - Stock - B4B | 4 pcs | 4/1/19     |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           | DAS<br>40<br>9-89 |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |                   |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |                   |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |                   |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |                   |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |                   |
|       |                             |       |            |          |           |         | Packaging 3 - 7 - B4B |           |                   |

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DAS  
40  
9-89

DAS  
28  
9-89

|     |            |       |        |                        |                 |
|-----|------------|-------|--------|------------------------|-----------------|
|     |            |       |        | Packaging 3 - 8 - B4B  |                 |
|     |            |       |        | Packaging 3 - 9 - B4B  |                 |
|     |            |       |        | Packaging 3 - 10 - B4B |                 |
|     |            |       |        | Packaging 3 - 11 - B4B |                 |
|     |            |       |        | Packaging 3 - 12 - B4B |                 |
|     |            |       |        | Packaging 3 - 13 - B4B |                 |
|     |            |       |        | Packaging 3 - 14 - B4B |                 |
|     |            |       |        | Packaging 3 - 15 - B4B |                 |
|     |            |       |        | Packaging 3 - 16 - B4B |                 |
|     |            |       |        | Packaging 3 - 17 - B4B |                 |
|     |            |       |        | Packaging 3 - 18 - B4B |                 |
|     |            |       |        | Packaging 3 - 19 - B4B |                 |
|     |            |       |        | Packaging 3 - 20 - B4B |                 |
|     |            |       |        | Packaging 3 - 21 - B4B |                 |
|     |            |       |        | Packaging 3 - 22 - B4B |                 |
|     |            |       |        | Packaging 3 - 23 - B4B |                 |
|     |            |       |        | Packaging 3 - 24 - B4B |                 |
|     |            |       |        | Packaging 3 - 25 - B4B |                 |
|     |            |       |        | Packaging 3 - 26 - B4B |                 |
|     |            |       |        | Packaging 3 - 27 - B4B |                 |
|     |            |       |        | Packaging 3 - 28 - B4B |                 |
|     |            |       |        | Packaging 3 - 29 - B4B |                 |
|     |            |       |        | Packaging 3 - 30 - B4B |                 |
|     |            |       |        | Packaging 3 - 31 - B4B |                 |
|     |            |       |        | Packaging 3 - 32 - B4B |                 |
|     |            |       |        | Packaging 3 - 33 - B4B |                 |
|     |            |       |        | Packaging 3 - 34 - B4B |                 |
|     |            |       |        | Packaging 3 - 35 - B4B |                 |
|     |            |       |        | Packaging 3 - 36 - B4B |                 |
| 140 | QC 21 - SA | 4 pcs | 4/1/19 | 0.00 0.00              | QC 21 - SA - 21 |
|     |            |       |        |                        | QC 21 - SA - 70 |
|     |            |       |        |                        | QC 21 - SA - 53 |

QAC  
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Part Op 110 - (Small Fab) 1-Assemble as per DWG. See note 1.  
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)  
 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 140 - (QC21- Final Inspection - Work Order Release)

#### Job BOM

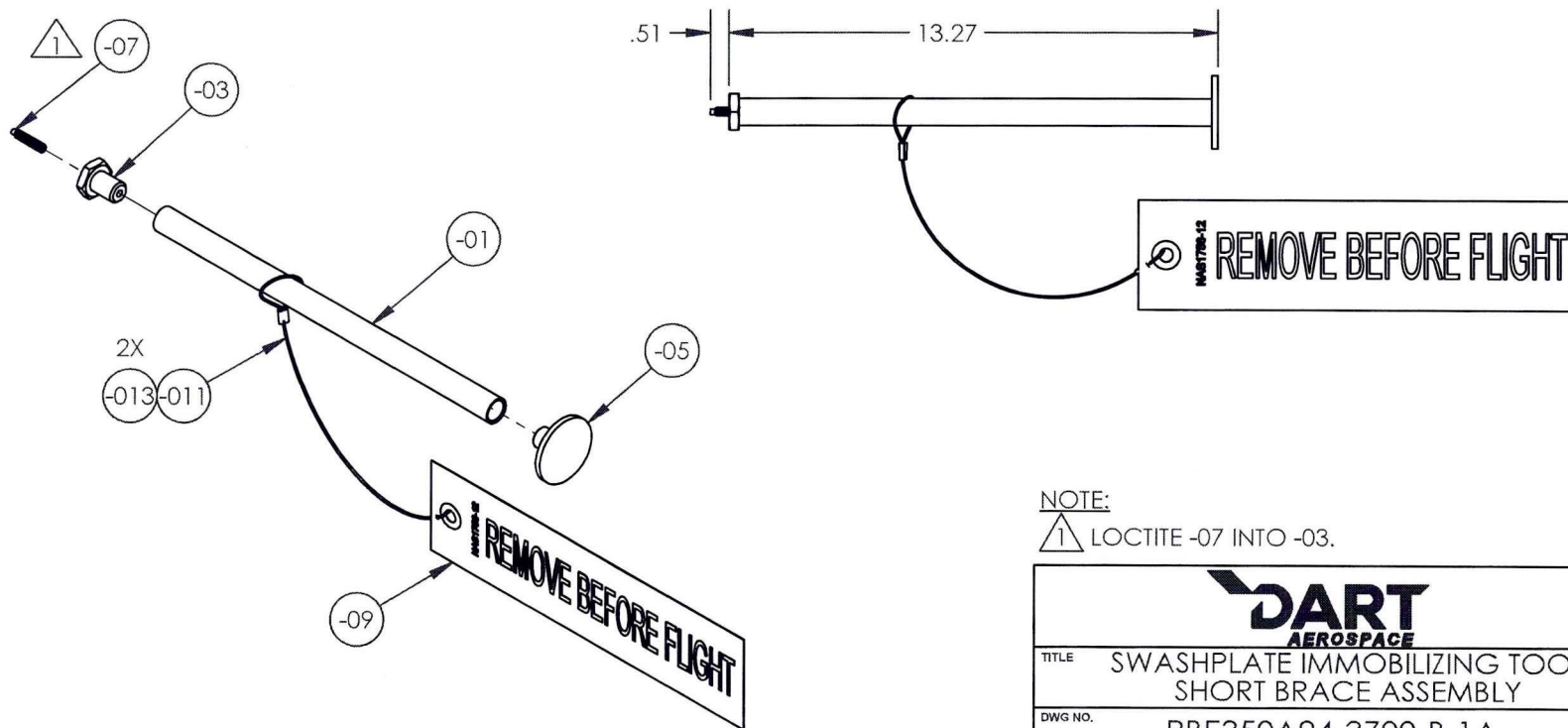
| Part / Item         | Component Name                      | Quantity            | Operation         | Container |
|---------------------|-------------------------------------|---------------------|-------------------|-----------|
| 3896T31             | Ferule 1/16 X 3/8" - Aluminum       | 8 Ea (2 ea)         | 110-Small Fab - 1 | 5122137   |
| 92905A225           | Extended Point Set Screw, Dog Point | 4 Ea (1 ea)         | 110-Small Fab - 1 | 5126987   |
| CL-2-C              | Lanyard Wire                        | 3.3320 ft (.833 ea) | 110-Small Fab - 1 | 5119833   |
| NAS1756-12          | Remove Before Flight                | 4 Ea (1 ea)         | 110-Small Fab - 1 | 5134216   |
| RBE350A94-3700-A-03 | Top                                 | 4 pcs (1 ea)        | 110-Small Fab - 1 | 5104869   |
| RBE350A94-3700-A-05 | Foot                                | 4 pcs (1 ea)        | 110-Small Fab - 1 | 5147459   |
| RBE350A94-3700-B-01 | Tube                                | 4 pcs (1 ea)        | 110-Small Fab - 1 | 2X5105669 |
|                     |                                     |                     |                   | 2V5161335 |

#### Job Allocations

| Operation         | Component Part      | Required | Inventory | Allocated |
|-------------------|---------------------|----------|-----------|-----------|
| 110-Small Fab - 1 | 3896T31             | 8        | 635       | 0         |
|                   | 92905A225           | 4        | 92        | 0         |
|                   | CL-2-C              | 3        | 299       | 0         |
|                   | NAS1756-12          | 4        | 280       | 0         |
|                   | RBE350A94-3700-A-03 | 4        | 15        | 0         |
|                   | RBE350A94-3700-A-05 | 4        | 22        | 0         |
|                   | RBE350A94-3700-B-01 | 4        | 4         | 0         |

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| REVISIONS |         |                    |            |         |          |
|-----------|---------|--------------------|------------|---------|----------|
| REV       | ECR     | DESCRIPTION        | DATE       | INITIAL | APPROVED |
| 6         | 16-0151 | -1A ADDED DRAWING. | 2/24/20107 | RJC     | SM       |



SHORT BRACE ASSEMBLY

NOTE:  
1 LOCTITE -07 INTO -03.

|                                                            |                                               |
|------------------------------------------------------------|-----------------------------------------------|
| <b>DART<br/>AEROSPACE</b>                                  |                                               |
| TITLE SWASHPLATE IMMOBILIZING TOOL<br>SHORT BRACE ASSEMBLY |                                               |
| DWG NO. RBE350A94-3700-B-1A                                | REV 6                                         |
| MAT'L                                                      | UNLESS OTHERWISE SPECIFIED                    |
| HEAT TREAT                                                 | DIMENSIONS ARE IN INCHES                      |
| FINISH                                                     | .XXX ± .005 FRACTIONS ± 1/8                   |
| SPEC                                                       | .XX ± .01 ANGLES ± 5°                         |
|                                                            | .X ± .1 SURFACES = 125/✓                      |
| DRAWN BY: CLOUGH                                           | 1. BREAK ALL SHARP EDGES                      |
| CHECKED: DUERFELDT                                         | .015 x 45° OR .015R                           |
| OPPS APPR: ANDERSON                                        | 2. DIMENSIONAL LIMITS APPLY                   |
| QA APPR: LINDSAY                                           | AFTER PLATING                                 |
| APPROVED: GILBERT                                          | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| SCALE 1:5                                                  | USED ON MODEL                                 |
| DATE 8/21/2012                                             | EUROCOPTER AS350/355                          |
| SHEET 2 OF 5                                               |                                               |